



LOKUMA

**Static and Driven Tools
LB and LT Series**



EWS Overview

EWS Tool Technologies headquartered in Uhingen (Göppingen district) and with subsidiaries in the USA, South Korea and France belongs to the world wide leading manufacturers of tool holders for CNC lathes and multitasking machines.

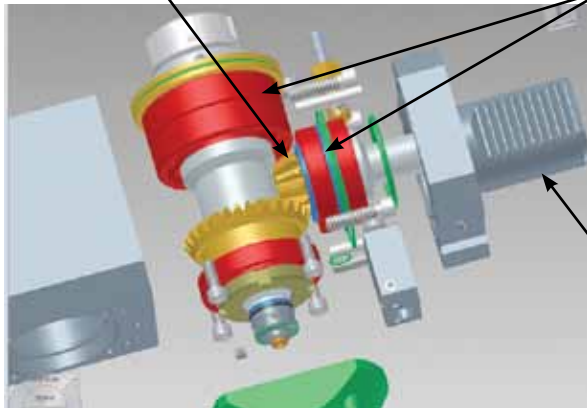
With more than 12,500 driven tools and more than 20,000 different static tools EWS offers the world wide largest product range.

Besides our subsidiaries, EWS also provides a service point in Shanghai and in the near future, India as well. This will be of great importance especially for internationally operating companies.

What advantages does the EWS group offer?

High quality lapped & matched gear sets

High precision dual angular ball bearings with medium tension, permanently lubricated and maintenance-free



Basic holders completely case-hardened if technically feasible



All tools are available as 3D models for the virtual machine and most of them can be downloaded from the internet



LB-Series Face Mounted Turret VDI30-VDI60



Machine Types

LB10/M/IIM
 LR10/M
 LB200/M
 ES-L8M/HS
 VDI30

LB15/M
 LU15/M
 LB300/M/MW
 LU300/M/IIM/MY
 ES-L10/M/ME
 VDI40

LB25/M
 LU25/M
 LB400/M/MW
 LU400/M
 VDI40

LB35/M/IIM
 LU35/M
 VDI50

LB45/M/IIM
 LU45/M
 VDI60

ALL TOOLS ARE AVAILABLE IN INCH AND METRIC SIZES



LB10-Series **VDI30**

(See Page 2 for Machine Type)

Static Tools (DIN 69880 Left Hand Tools)



8.3020/16
O.D. Turning Tool
Holder for 20mm
Square Shank



27.3025
Boring Bar with
Int. Coolant
Available sizes:
16-40mm



25.3020
Morse Taper Adapter
Ext. Coolant
Available sizes:
MT1-MT3



4.3020/16
Facing Turning
Tool Holder for
20mm Square
Shank



31.3025
ER Collet Chuck
with Int/Ext.
Coolant
Available sizes:
ER25, ER32, ER40



PH31.3025-VDI
Floating Tool Holder
for ER Collet with
Int/Ext. Coolant
Available sizes:
ER25, ER32, ER40



14.3020/16
O.D. Turning Tool
Holder for 20mm
Square Shank
Longer Version



26.3020/16L
Multipurpose Tool
Holder for 20mm
Square Shank



P30.40.200
Precision Ground
Test Bar



19.3025
I.D. Turning Tool
Holder with Int/Ext.
Coolant
Available sizes:
8-32mm



SG-3065L
Bar Puller for
Diameters
2-42mm
Additional sizes
available



E30.40.100
Machine Alignment
Tool

**More standard tools available
in EWS main catalog**

Accessories



KUMI-Satz...
Coolant Ball Assembly



AZS...
Coolant Ball
Assembly Wrench

***A Complete Spare Parts List
Available by Request***



LB10-Series VDI30 (See Page 2 for Machine Type)

Driven Tools



40.3025LB10
Axial Drilling and Milling Head ER25
Also available with internal coolant and as ER20/ER32



40.30V3LB10 ■
Varia V3 Modular Axial Drilling and Milling Head
Also available with internal coolant



42.3022LB10
Axial Shell Mill Holder With Tapered Roller Bearings
Different arbor sizes available



50.3025LB10L
Offset Axial Drilling and Milling Head ER25
Also available with different ratios and internal coolant



60.30V3LB10L ■
Varia V3 Modular Radial Drilling and Milling Head
Also available with internal coolant



62.3022LB10L
Radial Shell Mill Holder with Tapered Roller Bearings
Different arbor sizes available



60.3025LB10LGL
Radial Drilling and Milling Head ER25
Also available with internal coolant and as ER20/ER32



40.30C3LB10 ■
CaptoC3 Axial Drilling and Milling Head
Also available with internal coolant



63.3020LB10
Adjustable Angle Head ER20
Also available with ratio, internal coolant and as ER25/ER40



80.3025LB10L
Offset Radial Drilling and Milling Head ER25
Also available with internal coolant and as ER20/ER32



80.30C3LB10L ■
CaptoC3 Radial Drilling and Milling Head
Also available with internal coolant



64.3016LB10
Saw Milling Head
3:1 ratio, cutter diameter up to 80mm different spindle sizes available



49.3016WNLB10
Push Slotter for I.D./O.D. Slots and More
The most cost effective tool you can put on your lathe. Call your sales rep. for details

■ **EWS** VariaV5 Tools
The award winning design for modular systems known for ease of use and rigidity

■ **EWS** Capto™ Tools
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LB15-Series VDI40 (See Page 2 for Machine Type)

Static Tools (DIN 69880 Left Hand Tools)



8.4025/20
O.D. Turning Tool
Holder for 25mm
Square Shank



27.4025
Boring Bar with
Int. Coolant
Available Sizes:
16-50mm



25.4020
Morse Taper
Adapter Ext.
Coolant
Available sizes:
MT1-MT4



4.4025/20
Facing Turning Tool
Holder for 25mm
Square Shank



31.4032
ER Collet Chuck
with Int/Ext.
Coolant
Available sizes:
ER25, ER32, ER40



PH31.4025-VDI
Floating Tool Holder
for ER Collet with
Int/Ext. Coolant
Available sizes:
ER25, ER32, ER40



14.4025/20
O.D. Turning Tool
Holder for 25mm
Square Shank
Longer Version



26.4025/20L
Multipurpose
Tool Holder for
25mm Square
Shank



P40.40.200
Precision Ground
Test Bar



19.4025
I.D. Turning Tool
Holder with Int/Ext.
Coolant
Available sizes:
8-40mm



SG-4085L
Bar Puller for
Diameters
2-65mm
Additional sizes
available



E40.40.100
Machine Alignment
Tool

**More standard tools available
in EWS main catalog**

Accessories-Coolant Nozzle Fittings



SWVE...
"Banjo" Type Cool-
ant Nozzle Fitting



WE...
Right Angle Coolant
Nozzle Fitting

***A Complete Spare Parts List
Available by Request***



LB15-Series VDI40 (See Page 2 for Machine Type)

Driven Tools



40.4032LB15
Axial Drilling and
Milling Head ER32
*Also available with
internal coolant and
as ER25/ER40*



40.40V4LB15 ■
Varia V4 Modular
Axial Drilling and
Milling Head
*Also available with
internal coolant*



42.4022LB15
Axial Shell Mill
Holder With Tapered
Roller Bearings
*Different arbor sizes
available*



50.4032LB15L
Offset Axial Drilling
and Milling Head ER32
*Also available with
different ratios and
internal coolant*



60.40V4LB15L ■
Varia V4 Modular
Radial Drilling and
Milling Head
*Also available with
internal coolant*



62.4022LB15L
Radial Shell Mill
Holder With Tapered
Roller Bearings
*Different arbor sizes
available*



60.4032LB15LGL
Radial Drilling and
Milling Head ER32
*Also available with
internal coolant and
as ER25/ER40*



40.40C4LB15 ■
CaptoC4 Radial Drilling
and Milling Head
*Also available with
internal coolant*



63.4025LB15
Adjustable Angle
Head ER25
*Also available with
ratio, internal coolant
and as ER20/ER40*



80.4032LB15L
Offset Radial Drilling
and Milling Head ER32
*Also available with
internal coolant
and as ER25/ER40*



80.40C4LB15L ■
CaptoC4 Radial Drilling
and Milling Head
*Also available with
internal coolant*



64.4016LB15
Saw Milling Head
3:1 ratio, cutter
diameter up to 80mm
*different spindle sizes
available*



49.4016WNLB15L
Push Slotter for I.D./O.D.
Slots and More
*The most cost effective
tool you can put on your
lathe. Call your sales rep.
for details*

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systems known for ease of use and rigidity*

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LB25-Series VDI40

(See Page 2 for Machine Type)

Static Tools (DIN 69880 Left Hand Tools)



8.4025/20
O.D. Turning
Tool Holder
for 25mm
Square Shank



27.4025
Boring Bar with
Int. Coolant
Available sizes:
16-50mm



25.4020
Morse Taper Adapter
Ext. Coolant
Available sizes:
MT1-MT4



4.4025/20
Facing Turning
Tool Holder
for 25mm
Square Shank



31.4032
ER Collet Chuck with
Int/Ext. Coolant
Available sizes:
ER25, ER32, ER40



PH31.4025-VDI
Floating Tool Holder
for ER Collet with
Int/Ext. Coolant
Available sizes:
ER25, ER32, ER40



14.4025/20
O.D. Turning Tool
Holder for 25mm
Square Shank
Longer Version



26.4025/20L
Multipurpose
Tool Holder for
25mm Square
Shank



P40.40.200
Precision Ground
Test Bar



19.4025
I.D. Turning Tool
Holder with Int/
Ext. Coolant
Available sizes:
8-40mm



SG-4085L
Bar Puller for
Diameters
2-65mm
Additional sizes
available



E40.40.100
Machine Alignment
Tool

More standard tools available
in EWS main catalog

Accessories



SR...
Clamping
Ferrels



KV...
Copper
Tubes

***A Complete Spare Parts List
Available by Request***



LB25-Series VDI40 (See Page 2 for Machine Type)

Driven Tools



40.4032LB25
Axial Drilling and
Milling Head ER32
*Also available with
internal coolant
and as ER25/ER40*



40.40V4LB25 ■
Varia V4 Modular
Axial Drilling and
Milling Head
*Also available with
internal coolant*



42.4022LB25
Axial Shell Mill Holder
with Tapered Roller
Bearings
*Different arbor sizes
available*



50.4032LB25L
Offset Axial Drilling
and Milling Head ER32
*Also available with
different ratios and
internal coolant*



60.40V4LB25L ■
Varia V4 Modular
Radial Drilling and
Milling Head
*Also available with
internal coolant*



62.4022LB25L
Radial Shell Mill
Holder with Tapered
Roller Bearings
*Different arbor sizes
available*



60.4032LB25LGL
Radial Drilling and
Milling Head ER32
*Also available with
internal coolant and
as ER25/ER40*



40.40C4LB25 ■
CaptoC4 Axial
Drilling and Milling
Head
*Also available with
internal coolant*



63.4025LB25
Adjustable Angle
Head ER25
*Also available with
ratio, internal coolant
and as ER20/ER40*



80.4032LB25L
Offset Radial Drilling
and Milling Head ER32
*Also available with
internal coolant
and as ER25/ER40*



80.40C4LB25L ■
CaptoC4 Radial Drilling
and Milling Head
*Also available with
internal coolant*



64.4016LB25
Saw Milling Head
3:1 ratio, cutter
diameter up to 80mm
different spindle sizes
available



49.4016WNLB25L
Push Slotter for I.D./O.D.
Slots and More
*The most cost effective
tool you can put on your
lathe. Call your sales rep.
for details*

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systems known for ease of use and rigidity*

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LB35-Series VDI50

(See Page 2 for Machine Type)

Static Tools (DIN 69880 Left Hand Tools)



8.5032/25
O.D. Turning Tool
Holder for 32mm
Square Shank



27.5025
Boring Bar with
Int. Coolant
Available sizes:
20-50mm



25.5030
Morse Taper Adapter
Ext. Coolant
Available sizes:
MT2-MT4



4.5032/25
Facing Turning Tool
Holder for 32mm
Square Shank



31.5040
ER40 Collet Chuck
with Int/Ext. Coolant



PH31.5032-VDI
Floating Tool Holder
for ER32 Collet with
Int/Ext. Coolant
Available sizes:
ER25, ER32, ER40



14.5032/25
O.D. Turning Tool
Holder for 32mm
Square Shank
Longer Version



26.5032/25L
Multipurpose Tool
Holder for 32mm
Square Shank



P50.40.200
Precision Ground
Test Bar



19.5025
I.D. Turning Tool
Holder with Int/Ext.
Coolant
Available sizes:
12-50mm



E50.40.100
Machine Alignment
Tool

**More standard tools available
in EWS main catalog**

Accessories



FKR...
Flexible
Coolant Lines



SO...
Crush Sleeves

***A Complete Spare Parts List
Available by Request***



LB35-Series VDI50 (See Page 2 for Machine Type)

Driven Tools



40.5040LB35
Axial Drilling and Milling Head ER40
Also available with different ratios and internal coolant ER32



40.50V5LB35 ■
VariaV5 Modular Axial Drilling and Milling Head
Also available with internal coolant



42.5022LB35
Axial Shell Mill Holder with Tapered Roller Bearings
Different arbor sizes available



50.5032LB35L
Offset Axial Drilling and Milling Head ER32
Also available with different ratios and internal coolant ER40



60.50V5LB35L ■
VariaV5 Modular Radial Drilling and Milling Head
Also available with internal coolant



62.5022LB35L
Radial Shell Mill Holder with Tapered Roller Bearings
Different arbor sizes available



60.5040LB35L
Radial Drilling and Milling Head ER40
Also available with internal coolant and as ER32



40.50C5LB35 ■
CaptoC5 Axial Drilling and Milling Head
Also available with internal coolant



63.5025LB35
Adjustable Angle Head ER25
Also available with ratio, internal coolant and as ER32



80.5040LB35L
Offset Radial Drilling and Milling Head ER40
Also available with internal coolant and as ER32



80.50C5LB35L ■
CaptoC5 Radial Drilling and Milling Head
Also available with internal coolant



64.5022LB35
Saw Milling Head 3:1 ratio, cutter diameter up to 100mm
different spindle sizes available



49.5016WNLB35L
Push Slotter for I.D./O.D. Slots and More
The most cost effective tool you can put on your lathe. Call your sales rep. for details

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LB45-Series VDI60 (See Page 2 for Machine Type)

Static Tools (DIN 69880 Left Hand Tools)



8.6032/25
O.D. Turning Tool
Holder for 32mm
Square Shank



27.6025
Boring Bar with
Int. Coolant
*Available sizes:
20-50mm*



25.6030
Morse Taper Adapter
Ext. Coolant
*Available sizes:
MT2-MT5*



4.6032/25
Facing Turning Tool
Holder for 32mm
Square Shank



31.6040
ER40 Collet Chuck
with Int/Ext. Coolant



PH31.6032-VDI
Floating Tool Holder
for ER32 Collet with
Int/Ext. Coolant



14.6032/25
O.D. Turning Tool
Holder for 32mm
Square Shank
Longer Version



26.6032/25L
Multipurpose Tool
Holder for 32mm
Square Shank



P60.40.200
Precision Ground
Test Bar



19.6025
I.D. Turning Tool
Holder with Int/Ext.
Coolant
*Available sizes:
16-50mm*

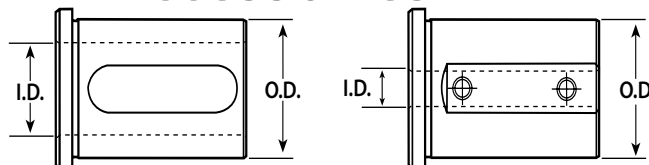


E60.40.100
Machine Alignment
Tool

**More standard tools available
in EWS main catalog**

Accessories

Reduction Sleeve Size Ranges	
O.D. (mm)	O.D. (inches)
20 - 50	3/4" - 2"
Inch and Metric I.D. Available	





LB45-Series VDI60 (See Page 2 for Machine Type)

Driven Tools



40.6050LB45
Axial Drilling and
Milling Head ER50
*Also available with
internal coolant
and as ER40*



40.60V5LB45 ■
VariaV5 Modular
Axial Drilling and
Milling Head
*Also available with
internal coolant*



42.6022LB45
Axial Shell Mill
Holder with Tapered
Roller Bearings
*Different arbor sizes
available*



50.6050LB45L
Offset Axial Drilling
and Milling Head ER50
*Also available with
different ratios and
internal coolant*



60.60V5LB45L ■
VariaV5 Modular
Radial Drilling and
Milling Head
*Also available with
internal coolant*



62.6022LB45L
Radial Shell Mill
Holder with Tapered
Roller Bearings
*Different arbor sizes
available*



60.6050LB45LGL
Radial Drilling and
Milling Head ER50
*Also available with
internal coolant
and as ER40*



40.60C5LB45 ■
CaptoC5 Axial
Drilling and Milling
Head
*Also available with
internal coolant*



63.6040LB45
Adjustable Angle
Head ER40
*Also available with
ratio, internal coolant
and as ER32/ER50*



80.6050LB45L
Offset Radial Drilling
and Milling Head ER50
*Also available with
internal coolant
and as ER40*



80.60C5LB45L ■
CaptoC5 Radial Drilling
and Milling Head
*Also available with
internal coolant*



64.6022LB45
Saw Milling Head
*3:1 ratio, cutter diameter
up to 100mm
different spindle sizes
available*



49.6016WNLB45L
Push Slotter for I.D./O.D.
Slots and More
*The most cost effective
tool you can put on your
lathe. Call your sales rep.
for details*

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systems known for ease of use and rigidity*

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Special Tools



**Axial Driven Tool
with Hydraulic Chuck**



**Radial Milling &
Drilling Tool
Weldon Whistle
Notch for Heavy
Duty Milling**



**Axial Driven Tool
Adjustable in Y-Axis**



**Radial Drive Tool
Adjustable
in Y-Axis**



***Special Customized*
Radial Offset Tool
with Additional Shank
for More Rigidity**



**Axial Drive
Tool with
ABS Connection**

This is only a sample of the EWS custom tool capabilities
Talk to your Command/EWS rep for additional information on
custom tool options



LT-Series Star Turret VDI30-VDI40



Machine Types

LT10/M
 LT200M
 LT200MY

VDI30

LT15M
 LT300M
 LT300MY
 ES-L10MW

VDI40

LT25M

VDI40

ALL TOOLS ARE AVAILABLE IN INCH AND METRIC SIZES



LT10-Series **VDI30** (See Page 14 for Machine Type)

Static Tools



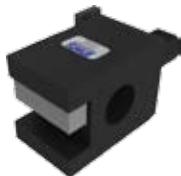
1.3020LT10
O.D. Turning Tool
Holder for 20mm
Square Shank



19.3032LT10
Offset Boring Bar with
Int/Ext. Coolant
Different sizes available



WA3030LT10
VDI30 Tool Holder
Adapter



5.3020LT10
Facing Turning Tool
Holder for 20mm
Square Shank



31.3032LT10R
ER32 Collet Chuck
with Int/Ext. Coolant



P30.40.200
Precision Ground
Test Bar



15.3020LT10
Multipurpose Tool
Holder for 20mm
Square Shank



31.3032DLT10
Double ER32
Collet Chuck with
Int/Ext. Coolant



E30.40.100
Machine Alignment
Tool



17.3032LT10
Boring Bar and I.D.
Turning Tool Holder
with Int/Ext. Coolant
*Additional sizes
available*

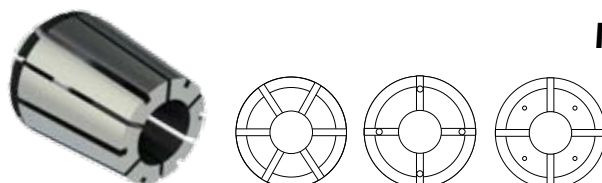


32.3026CTXRLUK
Cutoff Tool Holder for
26mm Blade

Accessories

Collets:

Metric, Fractional & Tap
ER11 - ER40
Individual & Sets Available



Metric & Inch Coolant Collets:

Steel Sealed, Rubber Sealed &
External Coolant Collets
Individual & Sets Available



LT10-Series VDI30 (See Page 14 for Machine Type)

Driven Tools



40.3025LT10
Axial Drilling and Milling Head ER25
Also available with internal coolant and as ER20/ER32



40.30V3LT10 ■
Varia V3 Modular Axial Drilling and Milling Head
Also available with internal coolant



42.3022LT10
Axial Shell Mill Holder with Tapered Roller Bearings
Different arbor sizes available



50.3025LT10R
Offset Axial Drilling and Milling Head ER25
Also available with ratio and internal coolant



60.30V3LT10R ■
Varia V3 Modular Radial Drilling and Milling Head
Also available with internal coolant



62.3022LT10R
Radial Shell Mill Holder with Tapered Roller Bearings
Different arbor sizes available



60.3025LT10R
Radial Drilling and Milling Head ER25
Also available with internal coolant and as ER20/ER32



40.30C3LT10 ■
CaptoC3 Axial Drilling and Milling Head
Also available with internal coolant



63.3020LT10
Adjustable Angle Head ER25
Also available with ratio, internal coolant and as ER40



60.3025DLT10
Double Radial Drilling and Milling Head ER25
Also available with internal coolant



60.30C3LT10R ■
CaptoC3 Radial Drilling and Milling Head
Also available with internal coolant



64.3022LT10I3TKW
Saw Milling Head and Gear Hobber
3:1 ratio, cutter diameter up to 80mm different spindle sizes available



69.3016WNL10
Push Slotter for I.D./O.D. Slots and More
The most cost effective tool you can put on your lathe. Call your sales rep. for details

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All tools also available as left hand for sub spindle operation



LT15-Series VDI40 (See Page 14 for Machine Type)

Static Tools



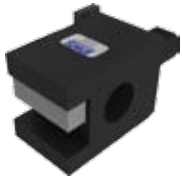
1.4025LT15
O.D. Turning Tool
Holder for 25mm
Square Shank



19.4032LT15
Offset Boring
Bar with Int/Ext.
Coolant
*Different sizes
available*



WA4040LT15
VDI40 Tool Holder
Adapter



5.4025LT15
Facing Turning
Tool Holder
for 25mm
Square Shank



31.4032LT15R
ER32 Collet Chuck
with Int/Ext. Coolant



P40.40.200
Precision Ground
Test Bar



15.4025LT15
Multipurpose Tool
Holder for 25mm
Square Shank



31.4032DLT15
Double ER32
Collet Chuck with
Int/Ext. Coolant



E40.40.100
Machine Alignment
Tool



17.4032LT15
Boring Bar and I.D.
Turning Tool Holder
with Int/Ext. Coolant
Additional sizes available



32.4032WT250RLUK
Cutoff Tool Holder for
32mm Blade

Accessories

VariaV3-V5 Inserts

ER Collet Chucks
Weldon/WN Holders
Shell Mill Holders



***A Complete List is
Available by Request***

See Page 21 For More Information.



LT15-Series VDI40 (See Page 14 for Machine Type) Driven Tools



40.4032LT15
Axial Drilling and Milling Head ER32
Also available with internal coolant and as ER25



40.40V4LT15 ■
Varia V4 Modular Axial Drilling and Milling Head
Also available with internal coolant



42.4022LT15
Axial Shell Mill Holder with Tapered Roller Bearings
Different arbor sizes available



50.4032LT15R
Offset Axial Drilling and Milling Head ER32
Also available with ratio and internal coolant



60.40V4LT15R ■
Varia V4 Modular Radial Drilling and Milling Head
Also available with internal coolant



62.4022LT15R
Radial Shell Mill Holder with Tapered Roller Bearings
Different arbor sizes available



60.4032LT15R
Radial Drilling and Milling Head ER32
Also available with internal coolant and as ER25



40.40C4LT15 ■
CaptoC4 Axial Drilling and Milling Head
Also available with internal coolant



63.4025LT15
Adjustable Angle Head ER25
Also available with ratio and internal coolant and as ER20/ER32



60.4032DLT15
Double Radial Drilling and Milling Head ER32
Also available with internal coolant



60.40C4LT15R ■
CaptoC4 Radial Drilling and Milling Head
Also available with internal coolant



64.4022LT15I3TKW
Saw Milling Head and Gear Hobber
3:1 ratio, cutter diameter up to 80mm different spindle sizes available



69.4016WNLT15
Push Slotter for I.D./O.D. Slots and More
The most cost effective tool you can put on your lathe. Call your sales rep. for details

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EWS Capto™ Tools
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All tools also available as left hand for sub spindle operation



LT25-Series VDI40

(See Page 14 for Machine Type)

Static Tools



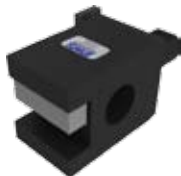
1.4025LT25
O.D. Turning Tool
Holder for 20mm
Square Shank



19.4032LT25
Offset Boring Bar
with Int/Ext. Coolant
*Different sizes
available*



WA4040LT25
VDI30 Tool Holder
Adapter



5.4025LT25
Facing Turning
Tool Holder
for 25mm
Square Shank



31.4032LT25R
ER32 Collet Chuck with
Int/Ext. Coolant



P40.40.200
Precision Ground
Test Bar



15.4025LT25
Multipurpose Tool
Holder for 25mm
Square Shank



31.4032DLT25
Double ER32
Collet Chuck with
Int/Ext. Coolant



E40.40.100
Machine Alignment
Tool



17.4032LT25
Boring Bar and I.D.
Turning Tool Holder
with Int/Ext. Coolant
Additional sizes available



32.4032WT250RLUK
Cutoff Tool Holder for
32mm Blade



DrillStar®

Accessories

Multitasking Center Tooling

HSK, Capto, CAT, BT, HSK

Multi-station Turning Tool Holders, DrillStar®
Cutoff Holders, Boring Bar Holders

***A Complete List is
Available by Request***



LT25-Series VDI40 (See Page 14 for Machine Type) Driven Tools



40.4032LT25
Axial Drilling and
Milling Head ER32
*Also available with
internal coolant
and as ER25*



40.40V4LT25 ■
Varia V4 Modular
Axial Drilling and
Milling Head
*Also available with
internal coolant*



42.4022LT15
Axial Shell Mill
Holder with Tapered
Roller Bearings
*Different arbor sizes
available*



50.4025LT25
Offset Axial Drilling
and Milling Head ER25
*Also available with ratio
and internal coolant*



60.40V4LT25R ■
Varia V4 Modular
Radial Drilling and
Milling Head
*Also available with
internal coolant*



62.4022LT25R
Radial Shell Mill
Holder with Tapered
Roller Bearings
*Different arbor sizes
available*



60.4032LT25R
Radial Drilling and
Milling Head ER32
*Also available with
internal coolant
and as ER25*



40.40C4LT25 ■
CaptoC4 Axial Drilling
and Milling Head
*Also available with
internal coolant*



63.4032LT25
Adjustable Angle
Head ER32
*Also available with
ratio, internal
coolant and as ER25*



60.4032DLT25
Double Radial
Drilling and Milling
Head ER32
*Also available with
internal coolant*



60.40C4LT25R ■
CaptoC4 Radial Drilling
and Milling Head
*Also available with
internal coolant*



64.4022LT25I3TKW
Saw Milling Head and
Gear Hobber
3:1 ratio, cutter
diameter up to 80mm
*different spindle sizes
available*



69.4016WNLT25
Push Slotter for I.D./O.D.
Slots and More
*The most cost effective
tool you can put on your
lathe. Call your sales rep.
for details*

■ **EWS** VariaV5 Tools
*The award winning design for modular
systems known for ease of use and rigidity*

■ **EWS** Capto™ Tools
*EWS is a licensed
partner of Coromant Capto*

All tools also available as left hand for sub spindle operation



NEWS-Varia V5

Modular Systems

New EWS VariaV5 160Nm Max Torque Range

- Quick change through only one clamping point
- Clamping of the inserts without any radial force
- No risk of injury when changing tools

The VariaV5 System is the revolutionary “quick change” design from EWS that carries on our tradition of *engineering excellence*. You’ll know the first time that you set up a job with the VariaV5 that you’ve made the *right* decision. Our system is in a class of its own for accuracy, ease of use, set up time reduction and repeatability. Call your local Command/EWS Group Distributor today to begin saving now with the EWS VariaV5 System.

VariaV5 Inserts



27.V516WNL36
Weldon/Whistle
Notch Adapters
6mm - 32mm Ø
Inch Also Available

31.V540L38
ER Collet Chuck
Adapters
Available As
ER40, ER32, ER25

27.V532WNL56
Weldon/Whistle
Notch Adapters
6mm - 32mm Ø
Inch Also Available

42.V522L08
Shell Mill Adapters
16mm - 32mm Ø
Inch Also Available

27.V516WNL06
Stub Length Weldon/
Whistle Notch Adapters
6mm - 32mm Ø
Inch Also Available

25.V50L57
Morse Taper
Adapters
MT1 - MT3



Product Offered Through Command

CIRCOtec RX *High Performance Reamers*

By **URMA**



CircoTec RX Reamers are available in a diameter range from 0.468 to 5.5" \varnothing (11.9 - 140.6mm); the ONLY solid carbide/cermet system available for reaming diameters up to 5.5" \varnothing (140.6mm)

Features & Benefits of the CircoTec RX Reamers:

- Multiple cutting edges for faster speeds & feed rates
- Repeatability < 4 microns
- Rugged tool design increases tool life



MicroMax
0.012 to 1.575" \varnothing
(0.3 to 40mm)



VersaMax
Roughing:
0.768 to 6.024" \varnothing
(19.5 to 153mm)



VersaMax
Finishing:
0.787 to 6.024" \varnothing
(20 to 153mm)



IntraMax
Boring:
1.9 to 14" \varnothing
(48.3-355.6mm)
O.D. Turning:
0.35 to 9.8" \varnothing
(9 to 248.9mm)



MegaMax
5.9 to 31.7" \varnothing
(150 to 805mm)

Super MegaMax
19.68 to 94.48" \varnothing
(500 to 2400mm)



See how easy it can be to maximize your tool's performance with the True Zero nosepiece!

With the True Zero nosepiece, you can reach true, concentric zero in less than 1 minute!

The True Zero Nosepiece Offers:

- Eliminates the need for floating toolholders when reaming
- Adjustments can be made on the spindle or the turret
- Spindle concentricity errors can be compensated
- 6 point fine tune adjustment
- Improves surface finishes
- Increased tool life



True Zero is offered in the following sizes:




- XGZN-0016
- XGZN-0020
- XGZN-0025
- XGZN-0032
- XGZN-0040




Command and EWS



 EWS Weigle GmbH & Co. KG manufactures both static and driven tools in its factory in Uhingen (Germany) located between Stuttgart and Ulm. For many years EWS has specifically focused on high precision manufacturing in their plant, in order to meet the highest standards of delivery, reliability and flexibility.


www.ews-tools.de



 In early 2008, Command Tooling Systems became a member of the EWS group. Command is a leading manufacturer of tools for CNC machining centers. This expansion of the EWS Group will better serve the growing markets for milling and turning machines.


www.commandtool.com



 In 1999 EWS Korea was established. It consists of 52 staff members specializing in the areas of construction, production and sales who service the Asian market. Leading machine manufacturers rely on and make use of the competence and global network of the EWS Group for their own applications and service of their customers.

www.ewskorea.co.kr



 In response to the growing needs of the world wide market, EWS Russia was established on January 1, 2011. The EWS group's newest member will manufacture the EWS line of static and driven tools.

www.ews-rusland.ru